

## CLAIMS

*Sub A*

What is claimed is:

1. An extrusion comprising;

a flexible section of thermoplastic rubber,

a substantially rigid section of thermoplastic unitary with the flexible section at a juncture of the sections; and

a tongue and groove means for increasing the surface area of the juncture.

2. The extrusion according to claim 1, wherein the tongue and groove ~~means~~ includes at least one tongue extending from the flexible section, the tongue received in a corresponding groove defined in the rigid section.

3. The extrusion according to claim 1, wherein the tongue and groove ~~means~~ includes at least one tongue extending from the rigid section, the tongue received in a corresponding groove defined in the flexible section.

4. The extrusion according to claim 1, further comprising at least a second substantially rigid section of thermoplastic unitary with the flexible section at a second juncture and a second tongue and groove means for increasing the surface area of the second juncture.

5. The extrusion according to claim 4, wherein the flexible section is disposed between the rigid sections.

6. The extrusion according to claim 5, wherein the extrusion comprises a hinge.

7. The extrusion according to claim 4, wherein the rigid sections extend from a side of the flexible ~~member~~ *section*.

- B  
C
8. The extrusion according to claim 7, wherein the extrusion comprises a hinge.  
X5.16.17.4  
9. The extrusion according to claim 4, wherein the rigid sections extends from opposite

sides of the flexible member.

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10. The extrusion according to claim 1, wherein the tongue and groove ~~means~~ includes at least one tongue extending from the flexible section, the tongue received in a corresponding groove defined in the rigid section and at least one tongue extending from the rigid section, the tongue extending from the rigid section received in a corresponding groove defined in the flexible section:

add A  
add B P

add C 2